### PRODUCT DATA SHEET

## Q8 Bach XND 6

Optimum performance neat metal removal fluid.

#### **Description**

Q8 Bach XND 6 is a chlorine free neat metal removal oil for multi-purpose, light to medium machining applications on non-ferrous metals like copper and aluminium. This product is formulated to optimize the performance and cost balance.

## **Applications**

Drilling and deep hole drilling of non-ferrous metals

#### **User instructions**

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

## Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

## **Properties**

	Method	Unit	Typical	
Density, 15 °C	D 4052	g/ml	0.83	
Kinematic Viscosity, 40 °C	D 445	mm²/s	6	
Flash Point, P-M	D 93	°C	140	
Copper Strip, 3 h, 100 °C	D 130	-	1	
Four Ball Test, Weld Load	IP 239	kg	250	

The figures above are not a specification. They are typical figures obtained within production tolerances.

## Remarks

Please contact your Q80ils representative for further advice and support on your specific application and equipment.

# Sustainability

The product Carbon Footprint (PCF), cradle-to-gate (Q80ils state of the art facility in Belgium), of Q8 Bach XND 6 is  $1.22 \text{ kg } \text{CO}_2\text{eq} / \text{kg}$ .

Please contact Q80ils to learn more about the positive environmental impact, the handprint, of this product.

For more info check here

